



MilkTech International



Milk Quality Introduction Bacterial Quality




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Objectives

In this module you will learn:

- ❶ Types of bacteria that can be found in milk
- ❷ Common sources of bacterial contamination
- ❸ Reasons for concern about bacteria counts
- ❹ Common measures of bacterial quality

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Milk quality can refer to:


- ❶ Physical and chemical properties
 - ❶ Color, texture
 - ❷ Odor, flavor
 - ❸ Nutritional composition
 - ✓ Protein, fat, lactose, and minerals
 - ❹ Acidity
 - ❺ Presence or absence of abnormal substances
- ❷ Biological properties
 - ❶ Somatic cell count
 - ❷ Bacterial count



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High Quality Milk



- ❶ Is white in appearance
- ❷ Has no objectionable odors
- ❸ Contains no abnormal substances
 - ❶ Pesticides, added water, or antibiotic or antiseptic residues
- ❹ Has a low somatic cell count
 - ❶ Is produced by healthy animals.
- ❺ Has low bacteria counts
 - ❶ Is produced in hygienic conditions.

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Why Is Bacterial Quality Important?

- 🐄 Some bacteria can cause diseases in animals and humans.
- 🐄 Some bacteria can cause the deterioration of milk quality.
 - ❶ Bacteria break down milk components such as lactose, protein, and fat.
 - ❷ Bacteria secrete substances that affect milk's taste and chemical characteristics.

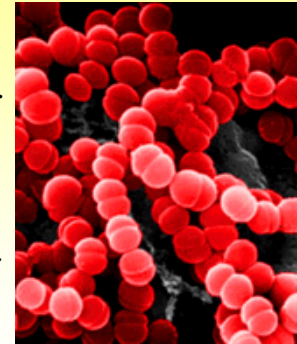
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What Are Bacteria?

- 🐄 Bacteria are single-cell organisms that are not visible without a microscope.
 - ❶ Some bacteria live and thrive in the environment.
 - ❷ Some bacteria can only survive inside animals; for example, inside a cow's udder.



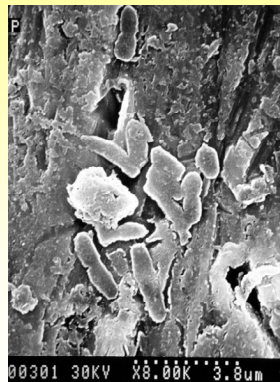
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Bacteria Counts in Milk

- 🐄 There will always be bacteria in milk because milking is not a completely sanitary process.
- 🐄 The number of bacteria in milk is a relative indication of:
 - ❶ The quality of the conditions in which it was produced.
 - ❷ Its quality as a food product.



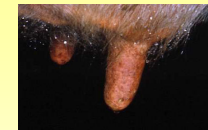
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Where Do Bacteria Come From?

- 🐄 There are three main sources of bacterial contamination of milk:
 1. From the environment
 - ✓ Transported on the exterior surfaces of udders and teats.
 - ✓ Drawn directly into the milking machine from the milking environment.
 2. From milk handling and storage equipment
 - ✓ Due to cleaning failures.
 - ✓ Due to incubation during long milking periods.
 3. From within the udder
 - ✓ Mastitis organisms shed from cows.



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Bacteria Growth in Milk

- 🐄 Milk is an excellent growth medium for bacteria.
- 🐄 The bacteria population in milk can grow fast.
 - ❶ It can double in less than 20 minutes in an average temperature of 90°F, or 30°C.
- 🐄 The rate of bacteria population growth in milk depends on:
 - ❶ Type of bacteria that contaminates milk.
 - ❶ Initial amount of bacteria in milk.
 - ❶ Temperature of milk.

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Types of Bacteria

- 🐄 Bacteria can be classified according to the places in which they are found.
 - ❶ Environmental bacteria live and grow in the environment outside of the cow.
 - ❶ Some bacteria live inside the udder or on the udder skin, but do not survive in the environment outside of the cow.
 - ✓ They are called contagious bacteria because they can cause contagious mastitis.

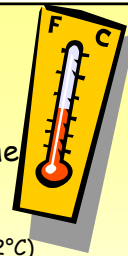
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Types of Bacteria

- 🐄 Bacteria can be classified according to the optimal growth temperatures.
 - ❶ Mesophilic
 - ✓ Optimal growth at a high temperature of 90°F (32°C)
 - ❶ Psychrophilic
 - ✓ Optimal growth at a low temperature of 55°F (13°C)
- 🐄 Bacteria can also be classified according to their survival temperatures.
 - ❶ Thermoduric
 - ✓ Can survive at a high temperature of 145°F (75°C)
 - ❶ Psychrotrophic
 - ✓ Can survive at a low temperature of 32°F (0°C)



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Consequences of Bacterial Contamination of Milk

- 🐄 Mesophilic bacteria
 - ❶ Consume milk lactose, protein, and fat.
 - ❶ Produce lactic acid.
 - ❶ Reproduce rapidly at room temperature.
- 🐄 Psychrophilic bacteria
 - ❶ Produce lipases that cause hydrolysis of fatty acids (rancidity).
- 🐄 Thermoduric bacteria
 - ❶ Can cause spoilage of products even after pasteurization.



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Why Is Pasteurization Performed?

- 🐄 To kill bacteria that may affect human health.
- 🐄 To kill other types of bacteria that may cause dairy products to spoil after processing and reduce shelf life.

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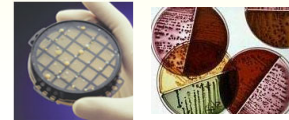
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Measuring Bacterial Quality

🐄 The major tests used to determine the types of bacteria present in milk, and to estimate the amount of bacteria present in milk are:

- 1 Standard plate count (SPC)
 - ✓ A broad spectrum test for mesophils
- 2 Lab pasteurized count (LPC)
 - ✓ A test for thermophilic bacteria
- 3 Preliminary incubation count (PI)
 - ✓ A test for psychrotrophic bacteria
- 4 Coliform count (CC)
 - ✓ A test that indicates environmental contamination



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